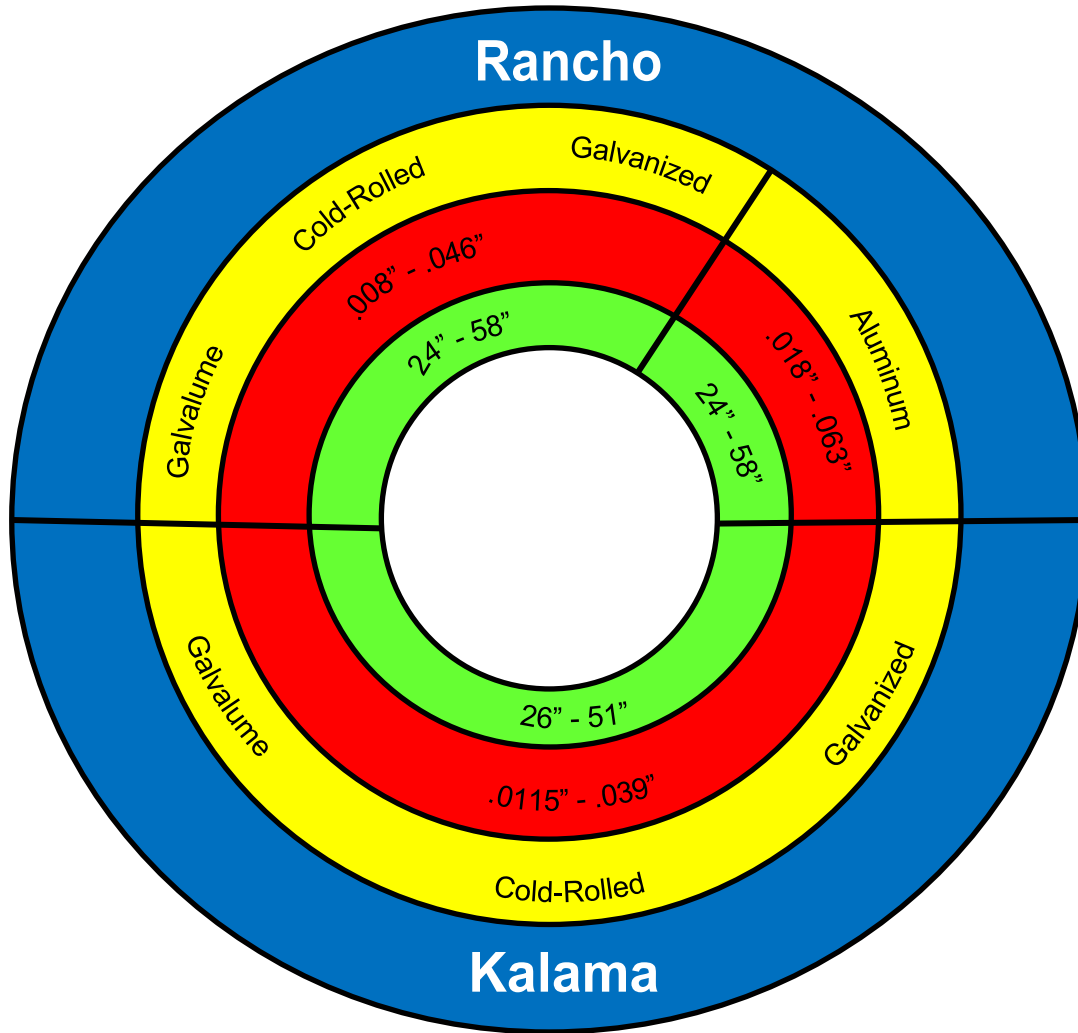


# Toll Processing Capabilities



|                     | Kalama                      | Rancho   |
|---------------------|-----------------------------|--|
| Max Entry Coil Wgt  | 58,000#                     | ZNAL 44,000#,<br>TRUZ 27,000#,<br>Others 20,000# |
| Max Output Coil Wgt | 33,000#*                    | 20,000#*   |
| Minimum Lineal Ft** | 1,600 ft.                   | 1,600 ft.  |
| Entry OD/ID         | 81.5" max / 20"<br>+/- 0.5" | 79" / 20"  |
| Delivery OD/ID      | 72" max / 20"               | 64" max / 20"                                    |
| Branding Ink        | Black or UV                 | Black or UV                                      |

Dimensions are substrate / thickness / width combination dependent.

\* If vertical, skidded max weight is 12,500# in Rancho and 15,000# in Kalama.

\*\* Please consult your Steelscape Sales Representative for minimum lineal footage restrictions.

Pretreatment applied on all Steelscape paint lines is Chemetall 1500.

Available paint systems include acrylic, polyester, fluorocarbon, epoxy, urethane, and plastisol. To select the optimal paint system for your substrate and application, consult your Steelscape Sales Representative.

Cores and reverse wrap are available upon request. In Rancho, reverse wrap does require additional processing on the slitter / embosser.

*This diagram illustrates Steelscape's Toll Processing Capabilities and is subject to change. Steelscape welcomes "trial orders" on a conditional basis. Please inquire with your Steelscape Sales Representative.*